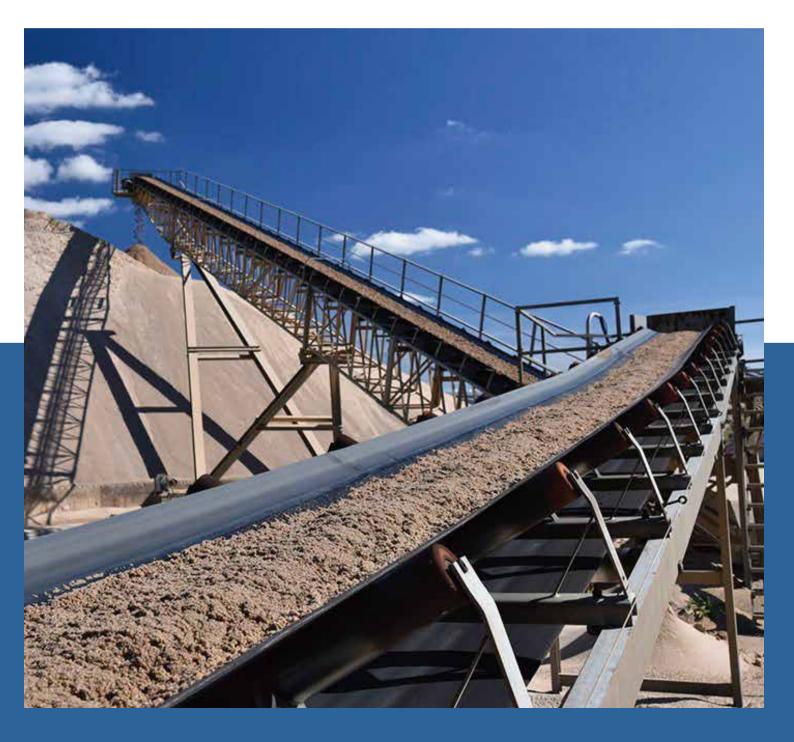


# INDUSTRIAL CONVEYOR SOLUTION



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R BELT REPAIRS

## **COMPANY PROFILE**

Zhengzhou Bai-ott New Material Co.,ltd is registered in 2008 as a specific export company of our RAMIMTECH brand.

Our brand is founded from 1997 in zhengzhou city as a professional manufacturer of conveyor belt maintenance materials and a experienced construction team of transportation equipment repair and service.

We always devoted ourselves to provide the most technical professional solutions for various conveyor problems.



## **Cold Vulcanizing Cement SK313**

Cold vulcanizing cement is recommended for conveyor belt splicing and repairing. Non-flammable, used on bonding rubber to rubber, rubber to metal, rubber to fabric, fabric to fabric. For the application of conveyor belt repair, pulley lagging, drum lining, etc.

Order No.	Product Name	Weight(kg)
3610101	Cold vulcanizing cement SK313	1
3610505	Cold vulcanizing cement SK316	1
3610303	Cold vulcanizing cement SK318	1



## **Metal Primer SK363**

Metal primer SK363 is used for pre-treatment of metal surface, which will improve the bonding effect between rubber and metal.

Order No.	Product Name	Volume(ml)
3630101	Metal primer SK363	700



## **Cleaning Solvent SK353**

Cleaning solvent SK353 is used for cleaning rubber and metal surface, removing oil and dirt residual from surface, to increase the bonding strength.

Order No.	Product Name	Weight(kg)
3621010	Cleaning solvent SK353	1
3621010	Cleaning solvent SK353	6



## **Plain Lagging Sheet**

Wear resistant, smooth surface, with CN bonding layer on its back side, used for conveyor belt drum lagging.

Order No.	Product Name	Dimension(mm)
3512110	Plain Lagging Sheet	10*2000*10000
3512112	Plain Lagging Sheet	12*2000*10000
3512115	Plain Lagging Sheet	15*2000*10000
3512120	Plain Lagging Sheet	20*2000*10000



Further dimensions on demand.

## **Diamond Lagging Sheet**

Diamond lagging sheet is carved with diamond pattern on the surface of rubber sheet, with CN bonding layer on its back side, it is mainly used for conveyor belt drum lagging.

Order No.	Product Name	Dimension(mm)
3512110	Diamond lagging sheet	10*2000*10000
3512112	Diamond lagging sheet	12*2000*10000
3512115	Diamond lagging sheet	15*2000*10000
3512120	Diamond lagging sheet	20*2000*10000



Further dimensions on demand.

## **Ceramic Lagging Sheet**

Ceramic lagging sheet is used for drum lagging in wet and muddy conditions, which has high coefficient of friction, prevent skidding and prolong the service life of conveyor belt drum.

Order No.	Product Name	Dimension(mm)
3531250	Ceramic lagging sheet	12*500*10000
3531550	Ceramic lagging sheet	15*500*10000
3532050	Ceramic lagging sheet	20*500*10000



## **Repair Strip**

Used for repair of conveyor belt longitudinal cuts, with CN bonding layer.

Order No.	Product Name	Dimension(mm)
3111310	Standard repair strip	2.2*100*10000
3111315	Standard repair strip	3.2*150*10000
3111322	Standard repair strip	3.2*220*10000
3111330	Standard repair strip	3.4*300*10000
3111340	Standard repair strip	3.4*400*10000
3111410	Fabric reinforced repair strip	3.6*100*10000
3111415	Fabric reinforced repair strip	4.6*150*10000
3111422	Fabric reinforced repair strip	4.6*220*10000
3111430	Fabric reinforced repair strip	4.8*300*10000
3111440	Fabric reinforced repair strip	4.8*400*10000



## **Repair Patch**

Used for repair of puncture or gouge damage, with CN bonding layer.

Order No.	Product Name	Dimension(mm)
3111113	Standard repair patch	2.4*130*160
3111120	Standard repair patch	2.4*200*260
3111127	Standard repair patch	2.4*270*360
3111213	Fabric reinforced repair patch	3.8*130*160
3111220	Fabric reinforced repair patch	3.8*200*260
3111327	Fabric reinforced repair patch	3.8*270*360



## Rubber Repair Rebuilder Group

SK358 group including a rebuilder, a primer and a hardener, very easy to operate. It is non-flammable and can dry under room temperature. It is convenient to repair damage on conveyor belt surface, and also very useful to fill in the gap between pulley lagging cover rubber.

Order No.	Product Name	Weight(g)
3623100	Re-builder gel	100
3623150	Re-builder gel	150
3623538	Re-builder gel	300
3623500	Re-builder gel	500



## Uncured Tie Gum (for fabric conveyor belt)

Suitable for conveyor belt hot vulcanization. 10kg/roll.

Order No.	Product Name	Dimension(mm)
8111888	Uncured tie gum	0.8*500
8111801	Uncured tie gum	1*500
8111802	Uncured tie gum	2*500
8111803	Uncured tie gum	3*500



#### Further dimensions on demand.

### Uncured Cover Rubber (for fabric conveyor belt)

Suitable for conveyor belt hot vulcanization. 10kg/roll.

Order No.	Product Name	Dimension(mm)
8111902	Uncured cover rubber	2*500
8111903	Uncured cover rubber	3*500
8111904	Uncured cover rubber	4*500
8111905	Uncured cover rubber	5*500



Further dimensions on demand.

## Hot Vulcanizing Cement SK813

Non-flammable, used for fabric conveyor belt hot vulcanization.

Order No.	Product Name	Weight(kg)
8111805	Hot vulcanizing cement SK813	1



## Uncured Tie Gum (for steel cord conveyor belt)

Suitable for conveyor belt hot vulcanization. 10kg/roll.

Order No.	Product Name	Dimension(mm)
8111812	Uncured tie gum	2*500
8111813	Uncured tie gum	3*500
8111814	Uncured tie gum	4*500
8111815	Uncured tie gum	5*500



### Uncured Cover Rubber (for steel cord conveyor belt)

Suitable for conveyor belt hot vulcanization. 10kg/roll.

Order No.	Product Name	Dimension(mm)
8111912	Uncured cover rubber	2*500
8111913	Uncured cover rubber	3*500
8111914	Uncured cover rubber	4*500
8111915	Uncured cover rubber	5*500
8111916	Uncured cover rubber	6*500



## **Hot Vulcanizing Cement SK823**

Used for steel cord conveyor belt vulcanization.

Order No.	Product Name	Weight (kg)
8111807	Hot vulcanizing cement SK823	1



## **PVC/PVG Uncured Cover Rubber**

Suitable for conveyor belt hot vulcanization. 10kg/roll.

Order No.	Product Name	Dimension(mm)
8111822	PVC/PVG uncured rubber	2*500
8111824	PVC/PVG uncured rubber	4*500



## Hot Vulcanizing Cement SK833

Used for PVC/PVG conveyor belt hot vulcanization.

Order No.	Product Name	Weight(kg)
8111825	Hot vulcanizing cement SK833	1



## **Quick Repair Rubber**

Quick rubber repair resin is a kind of high wear resistant and high elastic PU materials, which can dry quickly in 1 or 2 hours. It is a good choice to repair the large conveyor belt damage such as holes or peel surfaces.

Order No.	Product Name	Weight (g)
8111835	Quick repair rubber	100
8111836	Quick repair rubber	150
8111837	Quick repair rubber	300
8111838	Quick repair rubber	500



## **Vulcanizing Press**

Vulcanizing press is used for conveyor belt hot splicing, it can be used on fabric, steel cord, PVC/PVG conveyor belt hot vulcanization.

#### **Technical Data**

Pressure:	1.5MPa (200PSI)
Temperature:	145°C
Surface Temperature:	±3°C
Heating Up Time:	< 30min
Voltage:	220V/380V/440V/660V,etc
Control Cabinet Power:	9.836 KW
Temp Range:	0~200°C
Time Adjustable Range:	0~99min



Order No.	Belt Width(mm)	Size(mm)	Heating Plate(mm)	Power(kw)
DAMAGEO	650	650*830	830*820	9.8
RAM-650	650	650*1000	1000*820	11.8
DAM 000	000	800*830	830*995	11.97
RAM-800	800	800*1000	1000*995	14.4
DAM 1000	1000	1000*830	830*1228	14.7
RAM-1000	1000	1000*1000	1000*1228	17.8
DAM 1000	1000	1200*830	830*1431	17.2
RAM-1200	1200	1200*1000	1000*1431	20.7
DAM 1400	1400	1400*830	830*1653	19.8
RAM-1400 1	1400	1400*1000	1000*1653	23.8
54444600	1000	1600*830	830*1867	22.3
RAM-1600	1600	1600*1000	1000*1867	27
DAM 1000	1000	1800*830	830*2079	24.9
RAM-1800	1800	1800*1000	1000*2079	30
DAM 0000	0000	1800*1000	830*2303	27.6
RAM-2000	2000	2000*1000	1000×2303	33.2
DAM 0000	2220	2200*830	830×2478	29.7
RAM-2200	2200	2200*1000	1000×2478	35.8

#### Further dimensions on demand.

#### Including parts

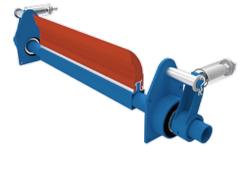
Aluminum beam, Temperature control cabinet, Heat plate, Thermal baffle, Clamping nut screw, Spanner, Water press plate, Clamping bolts, Nuts, Gaskets, Auxiliary cable plug, Heavy duty hose, Electric pump, Hand manual pump.

## 🏷 Bai-Ott

## Primary Belt Cleaner(spring or twist tensioner)

Primary belt cleaner is installed under the center line of head drum. Made by polyurethane, which has superior features of anti-abrasion, anti-corrosion, anti-fracture, protect the belt from damage and prolong service life of belt.

Order No.	Product Name	Belt Width(mm)
7855165	Primary belt cleaner	650
7855180	Primary belt cleaner	800
7855110	Primary belt cleaner	1000
7855112	Primary belt cleaner	1200
7855114	Primary belt cleaner	1400
7855116	Primary belt cleaner	1600
7855118	Primary belt cleaner	1800
7855120	Primary belt cleaner	2000
7855122	Primary belt cleaner	2200



Further dimensions on demand.

## **Secondary Tungsten Belt Cleaner**

Secondary tungsten belt cleaner is installed on the return side of conveyor belt, used together with the primary belt cleaner, which has a self adjusting spring tensioner system to maintain close contact with the belt without damaging the belt and achieve superior cleaning effect.

Order No.	Product Name	Belt Width(mm)
7855565	Secondary belt cleaner	650
7855580	Secondary belt cleaner	800
7855510	Secondary belt cleaner	1000
7855512	Secondary belt cleaner	1200
7855514	Secondary belt cleaner	1400
7855516	Secondary belt cleaner	1600
7855518	Secondary belt cleaner	1800
7855520	Secondary belt cleaner	2000
7855522	Secondary belt cleaner	2200



CONVEYOR CI FANING SYSTEM

## **Dry Wipe Belt Cleaner**

Dry wipe belt cleaner is designed to be the third strengthen part in conveyor belt cleaning system. Made by polyurethane and closely contact with belt surface to help remove the residule water or tiny materials for improving the productivity.



Order No.	Product Name	Belt Width(mm)
7855765	Dry wipe belt cleaner	650
7855780	Dry wipe belt cleaner	800
7855710	Dry wipe belt cleaner	1000
7855712	Dry wipe belt cleaner	1200
7855714	Dry wipe belt cleaner	1400
7855716	Dry wipe belt cleaner	1600
7855718	Dry wipe belt cleaner	1800
7855720	Dry wipe belt cleaner	2000
7855722	Dry wipe belt cleaner	2200

Further dimensions on demand.

## **V** Plough Belt Cleaner

V Plough belt cleaner is installed in front of the returing roller on belt non-working surface. Aim at cleaning the residual materials that sandwiched between the drum and the conveyor belt.

Order No.	Product Name	Belt Width(mm)
7855965	V plough belt cleaner	650
7855980	V plough belt cleaner	800
7855910	V plough belt cleaner	1000
7855912	V plough belt cleaner	1200
7855914	V plough belt cleaner	1400
7855916	V plough belt cleaner	1600
7855918	V plough belt cleaner	1800
7855920	V plough belt cleaner	2000
7855955	V plough belt cleaner	2200
7855924	V plough belt cleaner	2400



## **Impact Bed**

Impact bed is installed under the conveyor belt loading points, thus, impact bars consist of three different parts, wear resistant and low friction UHMW-PE sheet, high-elasticity rubber, aluminium T-bolt fastening system. Apart from this combination, all - PU type also popular under easy wear working situation.

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	Impact Bar Setting					
Belt Width	Impa	act Bar Nu	ımber	Bar Spa	acing	Conveyor Roller Width
	Left	Middle	Right	Sides	Middle	
550	1	2	1	50	0	200
650	2	2	2	25	25	250
800	2	3	2	50	5	315
1000	3	3	3	25	25	380
1200	3	4	3	55	20	465
1400	4	5	4	45	7	530
1600	5	5	5	25	25	600
1800	5	6	5	10	10	670

Further dimensions on demand.

## **Impact Bar**

Order No	Length (mm)	Width (mm)	Thickness (mm)	UHMWPE Layer (mm)
RIT-IB-600	600			
RIT-IB-700	700			
RIT-IB-750	750		50	
RIT-IB-800	800	100	75	12.5
RIT-IB-900	900		100	
RIT-IB-1000	1000			
RIT-IB-1220	1220			
RIT-IB-1400	1400			
		•		



## **Skirt Rubber**

Skirt rubber is designed according to transport materials and structure of conveyor chute. It can fundamentally solved the problems such as material spraying, air leakage and dust raising on two sides of guide chutes. We usually produce all rubber, rubber plus PU and all PU material. Shapes including Y, I, F, Sandwich shape to meet different working environment.

Order No.	Product Name	Dimension(mm)
3521100	Skirt rubber	10/15/20/25*100*10000
3521150	Skirt rubber	10/15/20/25*150*10000
3521200	Skirt rubber	10/15/20/25*200*10000
3521250	Skirt rubber	10/15/20/25*250*10000
3521300	Skirt rubber	10/15/20/25*300*10000



Further dimensions on demand.

## **Nature Rubber Skirting**

The nature rubber skirting with high elacticity, soft and wear abrasive advantages, very good at making rubber skirting. When stop the material spread out, it can also protect the conveyor belt well. The specification, size and color both can be customized.

Color		OEM
Polymer	DIN ISO 1629	NR
Hardness	DIN ISO	51Shore A
Abrasion	DIN ISO	160 mm <sup>3</sup>
Specific Weight	DIN EN ISO 1183-1	$1.11g/cm^3$ (69.30 lb/ft <sup>3</sup> )
Tensile strength	DIN 53 504	25N/mm <sup>2</sup>
Elongation At Break	DIN 53 504	600%
Resilence Elasticity	DIN 53 512	70%
Tear Growth Resistance	ISO 34-1 Method A	11N/mm





## **Belt Fastener**

Belt fastener is a mechanical belt joint and rapidly connect the break part of the conveyor belt or two joints. It is made by galvanized steel so with good anti-corrosion and strength. It can be easily operated by the matched wrench tools. Just one person can finish installment so very convenient.

Order No.	Product Name	Belt Thickness(mm)
RIT-BF-140	Belt fastener 140#	5-11
RIT-BF-190	Belt fastener 190#	8-14
RIT-BF-112	Belt fastener 1.1/2"	11-17
RIT-BF-002	Belt fastener 2"	14-21
RIT-BF-212	Belt fastener 2.1/2"	19-25
RIT-BF-003	Belt fastener 3"	20-25



## **Belt Fastener Wrench Tool Kits**

4 tools can be used to drill hole, install screw and break the beyond longer bolts. They are a group with different size for the exact fastener size.

Fastener Model(mm)
Belt fastener 140#
Belt fastener 190#
Belt fastener 1.1/2"
Belt fastener 2"
Belt fastener 2.1/2"
Belt fastener 3"



## **Mechanical Joint**

Mechanical joint made by rubber, EPDM and accessories. Just use a screw driver can install it. All bolts will be even with the belt surface and matched well with the belt. Running very fluently and can withstand different temperature. Stainless steel type can prevent de-ironing separator.

Order No.	Product Name	Dimension(mm)
RIT-MJ-200	Light seamless mechanical joint	11*200*10000
RIT-MJ-254	Standart seamless mechanical joint	15*254*10000
RIT-MJ-350	High strength seamless mechanical joint	t 19*350*10000
RIT-MJ-120	Split seamless mechanical joint	11*120*10000



## **Rivet Lacing**

Rivet lacing system consist by two sides of lacing, one pin and matched rivet. It like a zipper can well and tightly connect two joints of the belt. And it is also convenient so that can be finished by one person with the installed machine. Belt can be smooth after use it and running well.

Order No.	Product Name	Fastener Model(mm)
RIT-RL-10	Rivet lacing R2	5-10
RIT-RL-15	Rivet lacing R5	6-12
RIT-RL-15	Rivet lacing R5-1/2	10-15
RIT-RL-18	Rivet lacing R6	14-18



## **Rivet Lacing Joint Installment Machine.**

#### Rivet lacing joint installment machine.

Used to install the bolts on the belt rivet lacing system. Suitable for any size of rivet lacing size. Width can be made as your belt width.

Order No.	Product Name	Belt Width(mm)
RIT-RL-800	Installment tools	800
RIT-RL-1000	Installment tools	1000
RIT-RL-1200	Installment tools	1200
RIT-RL-1400	Installment tools	1400
RIT-RL-1600	Installment tools	1600
RIT-RL-1800	Installment tools	1800



## **Belt Laminating Machine**

Made by steel, can be used to laminating the conveyor belt to suitable thickness so that can install the belt fastener or joint. Use it to change the belt thickness so after install the joint, the belt still even with the whole surface.



## 💙 Bai-Ott



Tire Regroover

Regroover Blade

#T350101





Angle Grinder

Rubber Stripper

#R020200



Vice Grip

#R070027



Porcupine Roller



#R060004

#R130155

Flat Roller

Hawk Ply Knife

#R120300



Ply Lifter



#T030710

Iron Brander

#T031530



Iron Brander

#5113104



Extruder Gun

#R011200



**Double Acting Roller** 

#R090030



Ply Knife Spare Blade





Adjustable Ply Knife





Offset Knife

## 💙 Bai-Ott







#R140170

Don Carlos Spare Blade

#R080098



Multi-Functing Knife





Rubber Hammer

#R042001

#R160145

Rubber Knife

#R190040

Glue Brush



F Clamp



#R080340

#R140200

Don Carlos Knife

Hand Rasp

#B110018

**Tungsten Buffing Disc** 

Hand Rasp Spare Blade

#5123103



Moon Knife

#R100158

Ply Knife

#R030620



Pincer

#B910525



Steel Brush Roller





Sharping Stone

#R210158



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